



DÉCOLLETAGE
JEAN CORDIER

D.J.C. SAS



Groupe **Acrotec**

Décolletage Jean CORDIER



Your partner for precision machining applications!



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Our Company



Groupe **Acrotec**



Creation date: 1962
Legal form: SAS au capital de 7.724.680 
Owner: ACROTEC Group



People : 70 employees
TO: 13 M 
Certification : IATF 16949
Activity : 85% of TO on automotive and truck industry
Plant : Surface about 4000m²





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General Informations



Groupe **Acrotec**



DJC is located at Thyez, in
France at 0h30 from Geneva





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Automotive Segments



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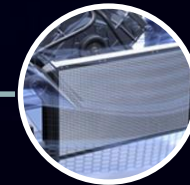
Turbocharger



Breaking System



Cooling system



Transmission





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TURBOCHARGER



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Kinematic





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TURBOCHARGER

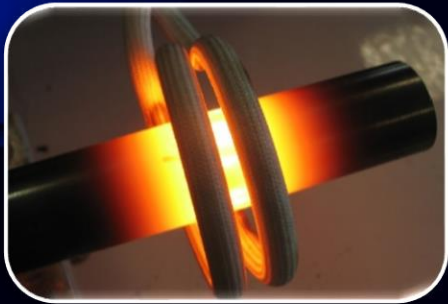


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Treatment are handled for large volume on a regular basis for :



- Kolsterising 22 et 33 :
Managed on french site in France or in the Netherlands (BODYCOTE)
- Saltbath Nitration :
ARCOR PV2 / ARCOR BVD2 / ARCOR V2.5 (HEF France in St ETIENNE)
- Plasma nitration or Nitration ionique
BODYCOTE in Saint-Etienne or groupe THERMI-LYON
- Carbonituration
Bodycoat
Thermylon
- Induction (HF treatment)
 - Sub supplier
 - STS for components under Ø5mm





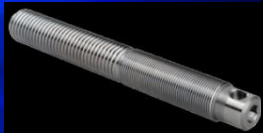
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Actuator



Turbo Adaptator - Nipple





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Braking System



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Cooling - Transmission

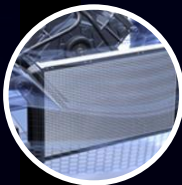


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Transmission



Cooling system





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INDUSTRIAL SEGMENTS



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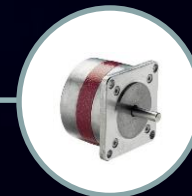
Couplings



Connectors



Electric motors



Hand tools





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Connectic



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Connectic





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Business sharing



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- TO split :

2014 to 2018 : 13 M  / an

Turbo – 59 %

Breaking System– 14 %

Transmission & Cooling – 12 %

Connectic – 11%

- Investments :

10 % of TO is invested on production tool.





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Quality

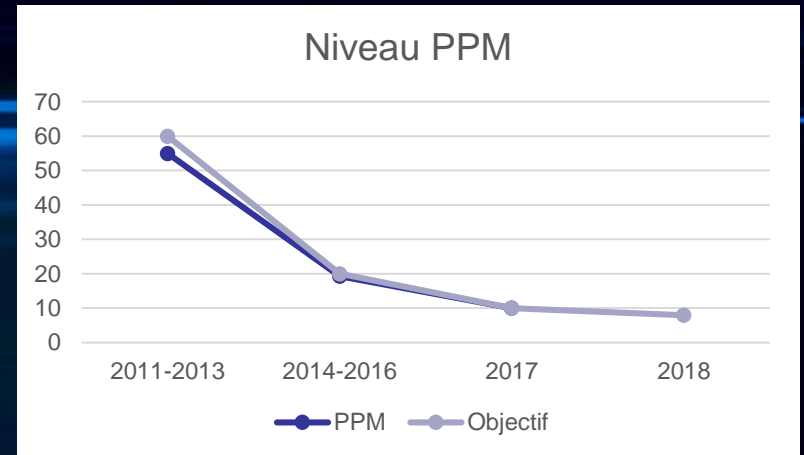


- Certification

IATF 16949 (depuis Dec 2018)



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Period	PPM	Objectif
2011-2013	55	60
2014-2016	19	20
2017	10	10
2018	8	8



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Quality

TARGET 0 DEFECT NOW



6 control machines

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Camera HD visual & dim 100%



Control visuel/Dim Camera



Control dimensionnel Capteur





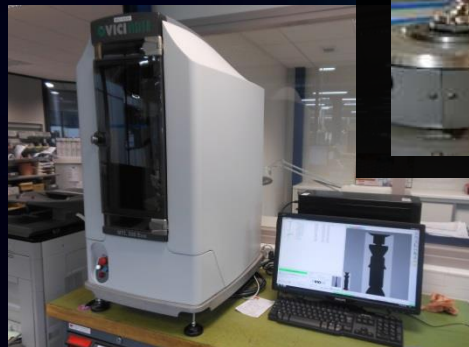
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Metrology



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- Room with controlling temperature
- Specialized team



3D Control, Profil by camera, by Palping, Cylindricity & shape defects and roughness measuring



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Production



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13 MultiSpindle Machines - Index MS16, MS22 and MS32.

45 Single Spindle Machines





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References



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Honeywell

IHI



**BorgWarner
Turbo Systems**



legris

STÄUBLI

fischer
CONNECTORS

lisi AEROSPACE

AQUA LUNG

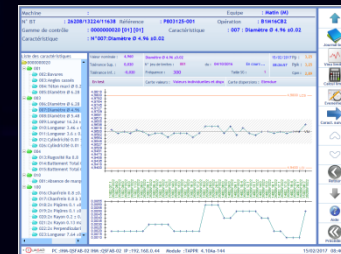
Parker

Production Management



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- Our ERP system is able to give us all data in real time
- Production quantity, TRS/TRP, Timing, quality records...
- Implementation of Quasar Tool to make the production under monitoring
- Traceability by CODEBAR label





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Washing



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Machine **DURR**

Solvent A3

High precision part washing with
multi cycles and capacity



Alcool

Improvement of cleanliness level due to the
implementation of a new machine
generation.





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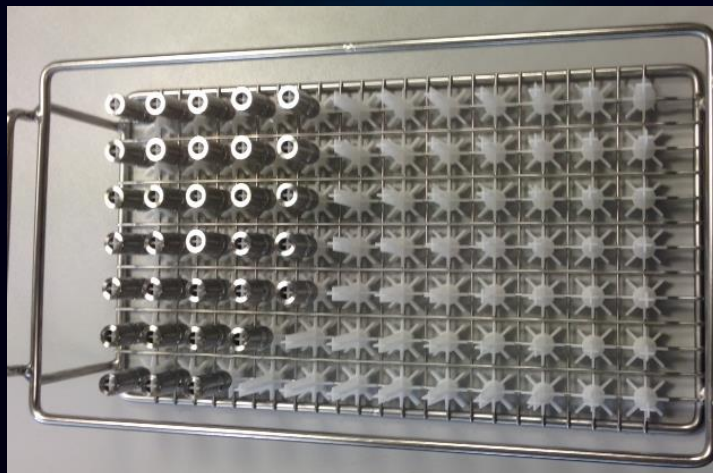
Specific packaging



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**Dedicated
packaging for
treatment and
delivery of
critical part**





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Green attitude



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- Machining scrapp management

Full automatic spinning machine including oil treatment station. This machine is composed to an oil filtering and refrigeration system.





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QUESTIONS ?



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We remain at your disposal for any complementary informations.

Thanks.

DJC team

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